

No welding or drilling was required for this installation. I located a pre-existing hole in the right-side frame rail under the passenger door that wasn't near any components. I cut a .25" piece of aluminum 9" x 3.5" and used 1 7/16 grade 8 bolt and lock washer to fasten it to the frame rail. I ran the hoses on the passenger side of the air conditioner to keep them away from the exhaust system. The hoses are 10' long.









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